

ALL-GLOVES	PRODUCT SPECIFICATION	Doc No	
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Product Name : ALLPURPOSE Latex dishwashing glove 50
 Color : Yellow
 Article Number : 010- 005
 Internal Lining : Cotton Flock line
 Reference Code : Fish Scale former pattern
 Cuff : Rolled & Beaded
 Grade : AQL 1.5
 Inspection Method : ASTM D412
 Quality Assurance : Manufactured under ISO 9001 Quality Management Systems
 Food Safe : compliance to US FFDCA part 21 CFR177.2660
 EU regulation : PPE (EU) 2016/425

No	Test	Particular		Specification	In-house Inspection Level / AQL
1	Dimension (mm)	Width			S2/AQL 4.0
			Small	100mm ± 5	
			Medium	105mm ± 5	
			Large	112mm ± 5	
			Extra Large	123mm ± 5	
		Length		300mm± 10/ 12in ± 0.6in	
Weight/ pr	Medium	50g ± 3			
2	Physical Properties	Unaged (ASTM)	Tensile Strength (MPa)	Min. 10	S2/AQL 4.0
			Elongation at Break (%)	Min. 500	
		Aged (ASTM)	Tensile Strength (MPa)	Min. 7	S2/AQL 4.0
			Elongation at Break (%)	Min. 400	
3	Freedom from Holes				GI/AQL 1.5
4	Visual Defects (Major)	Crack Line, Deformed Gloves, Dirt/Stain ≥1mm², Discoloration, Flow Mark, Incomplete Beading, Lump ≥2mm², Mix Size, Mix Type, Powder Mark, Polymer Mark, Sticky Gloves/Sticky Pleat ≥5mm, Thin Spot/Fish Eye, Holes, Tears, Thin Spots, Weakness, No Flock, Porosity			GI/AQL 2.5
5	Visual Defects (Minor)	Blister, Dirt/Stain <1mm², Lump <2mm², Poor Beading, Sticky Pleat <5mm, Dirt, Stains, Stickiness			GI/AQL 4.0

